

Standard sizes and accuracy of Luthra Cast Iron I-Section Parallel Type Straight Edges as per IS 5268:1991 Grade-1.

Specification

Length of Straight Edge mm	Dimensions of Parallel Type Straight Edges			Tolerances on flatness of working surfaces and parallelism tolerance.
	Width of working surfaces mm	Overall Height mm	Flange thickness mm	Grade 1 Microns(um)
500	35	100	12	5
1000	35	100	12	10
1500	50	150	15	15
2000	50	150	15	20
3000	60	190	15	30
4000	75	300	18	40
5000	80	300	18	50
6000	80	300	18	60