



Features

Small size Taper upto MT-4 made from Bearing steel EN-31 and through hardened to 58-60 HRC.

Big size tapers from MT-5 upwards made from 20MnCr5 and Case Hardened to 58-60 HRC.

Broadly conforms to DIN: 807

Precision ground. Tip round within 0.015 mm w.r.t. M. Taper.

Application: On CNC Lathes with Live Tail Stock. Draw off Nut to be used to remove/extract the dead center from the Tailstock.

Standard Point Angle 60°.

Shank Taper	L mm	L1 mm	L2 mm	ØD mm	ØD1 mm	Ød mm	M (Thread)	A/F mm	S/F mm
MT - 2	64.0	48.0	52	18.0	17.780	8	M22 X 1.5	14	15
MT - 3	81.0	57.0	67	24.1	23.825	11	M27 X 1.5	19	21
MT - 4	102.5	72.5	83.5	31.6	31.267	14	M36 X 1.5	27	28
MT - 5	129.5	87.5	107.0	44.7	44.399	18	M48 X 1.5	36	40
MT - 6	182.0	108.0	145.0	63.8	63.348	20	M68 X 1.5	55	55