



## Features

Small size Taper upto MT-4 made from Bearing Steel EN-31 and through hardened to 58-60 HRC.

Big size tapers from MT-5 upwards made from 20MnCr5 and Case Hardened to 58-60 HRC.

Broadly conforms to IS : 2289 - 1976 (Equivalent to DIN: 806-1961 / ISO : 298)

Precision ground.

Tip runout within 0.015 mm w.r.t. Taper.

Standard Point Angle 60° (other Angles like 75° / 90° etc. against request)

Shank Taper	L mm	L1 mm	L2 mm	ØD mm	D1 mm	h mm	h1 mm	A1 mm	B1 mm
MT - 1	53.5	26.5	21.5	12.2	12.065	2.0	3.0	5.5	2.5
MT - 2	64.0	36.0	29.0	18.0	17.780	2.6	3.5	8.0	4.0
MT - 3	81.0	44.0	36.0	24.1	23.825	3.5	4.5	9.0	5.0
MT - 4	102.5	57.5	48.0	31.6	31.267	5.2	5.5	11.0	6.0
MT - 5	129.5	70.5	58.5	44.7	44.399	11.7	6.5	14.0	8.0
MT - 6	182.0	88.0	73.0	63.8	63.348	10.1	8.5	17.0	11.0
MT - 7	254	121	-	83.550	83.058	-	-	-	-

ORDRE BY - SHANK TAPER X STYLE eg.: Dead Center Plain MT-3 Full (Male)

Note: Also Manufacturing Customized Dead Centers against Order.